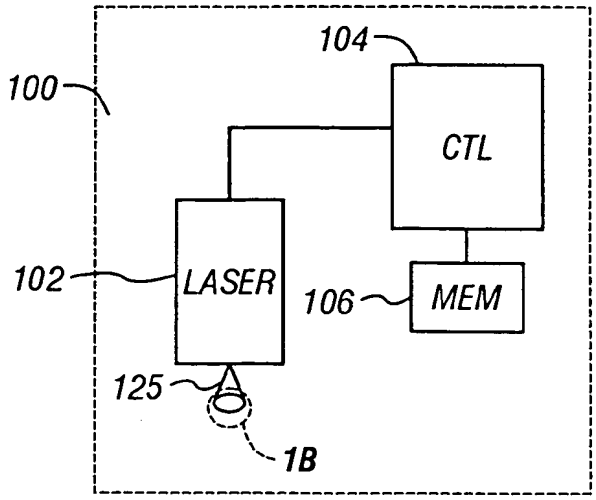

FIG. 1A

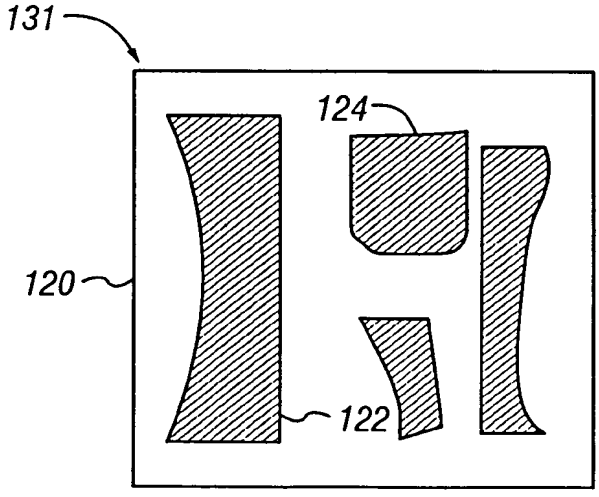

FIG. 1B

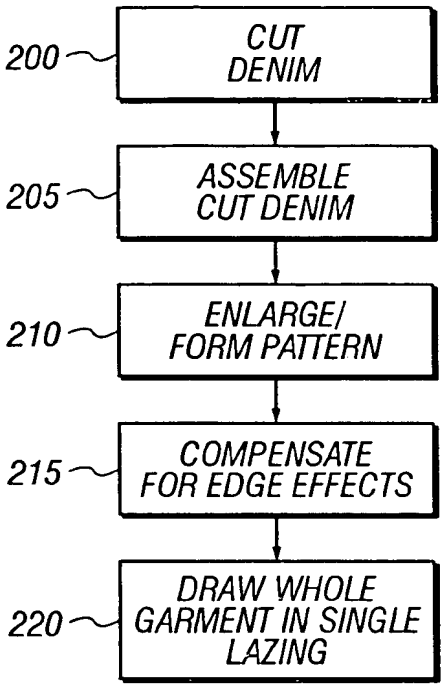
200
CUT DENIM
205
ASSEMBLE CUT DENIM
210
ENLARGE/ FORM PATTERN
215
COMPENSATE FOR EDGE EFFECTS
220
DRAW WHOLE GARMENT IN SINGLE LAZING

FIG. 2

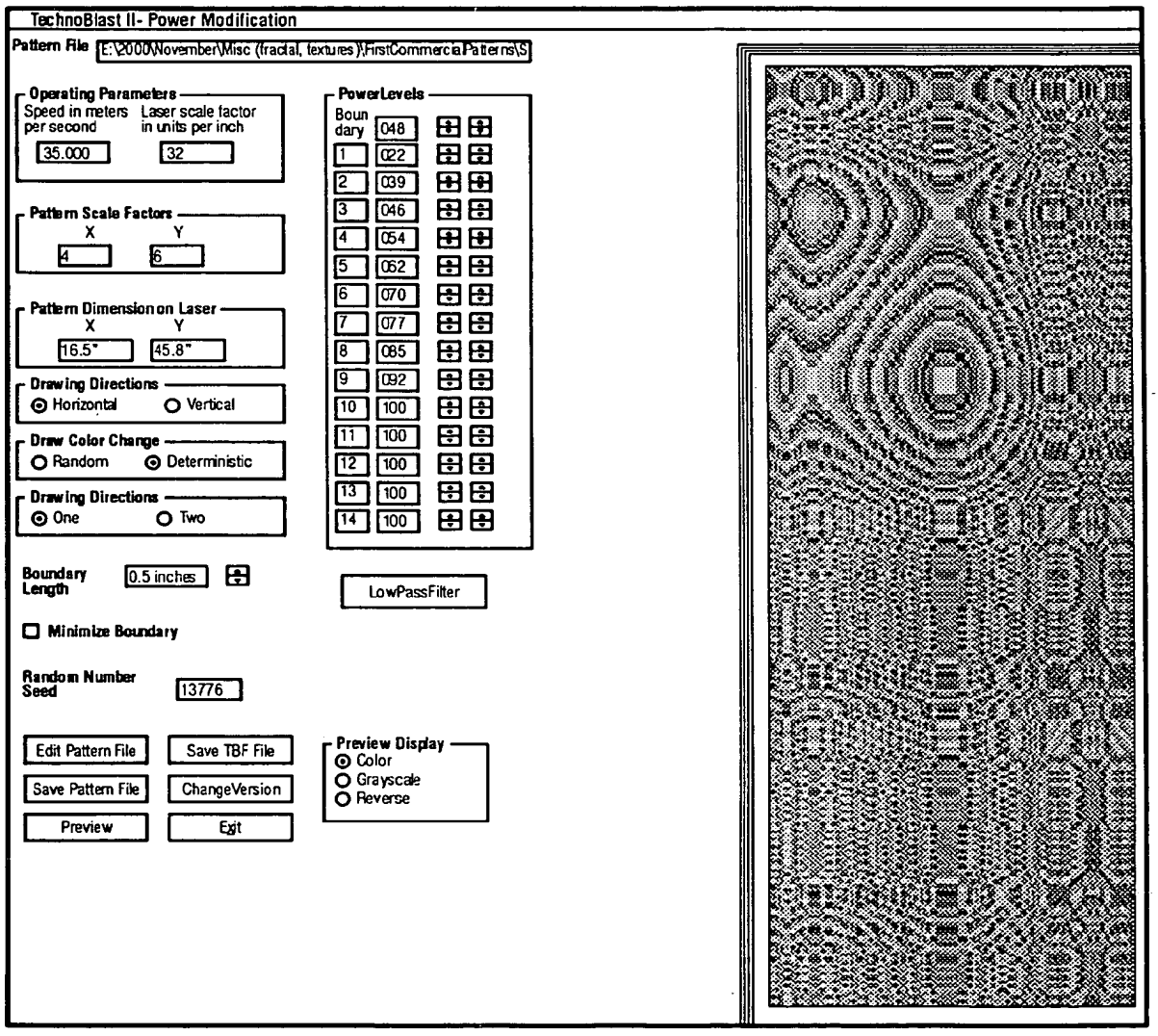
TechnoBlast II- Power Modification
Pattern File
E:\2000\November\Misc (fractal, textures)\FirstCommercialPatterns\S
Operating Parameters
Speed in meters per second
Laser scale factor in units per inch
35.000
32
Pattern Scale Factors
X
Y
4
6
Pattern Dimension on Laser
X
Y
16.5"
45.8"
Drawing Directions
Horizontal
Vertical
Draw Color Change
Random
Deterministic
Drawing Directions
One
Two
Boundary Length
0.5 inches
Minimize Boundary
Random Number Seed
13776
Edit Pattern File
Save TBF File
Save Pattern File
ChangeVersion
Preview
Exit
PowerLevels
Boundary 048
1 022
2 039
3 046
4 054
5 062
6 070
7 077
8 085
9 092
10 100
11 100
12 100
13 100
14 100
LowPassFilter
Preview Display
Color
Grayscale
Reverse

FIG. 3

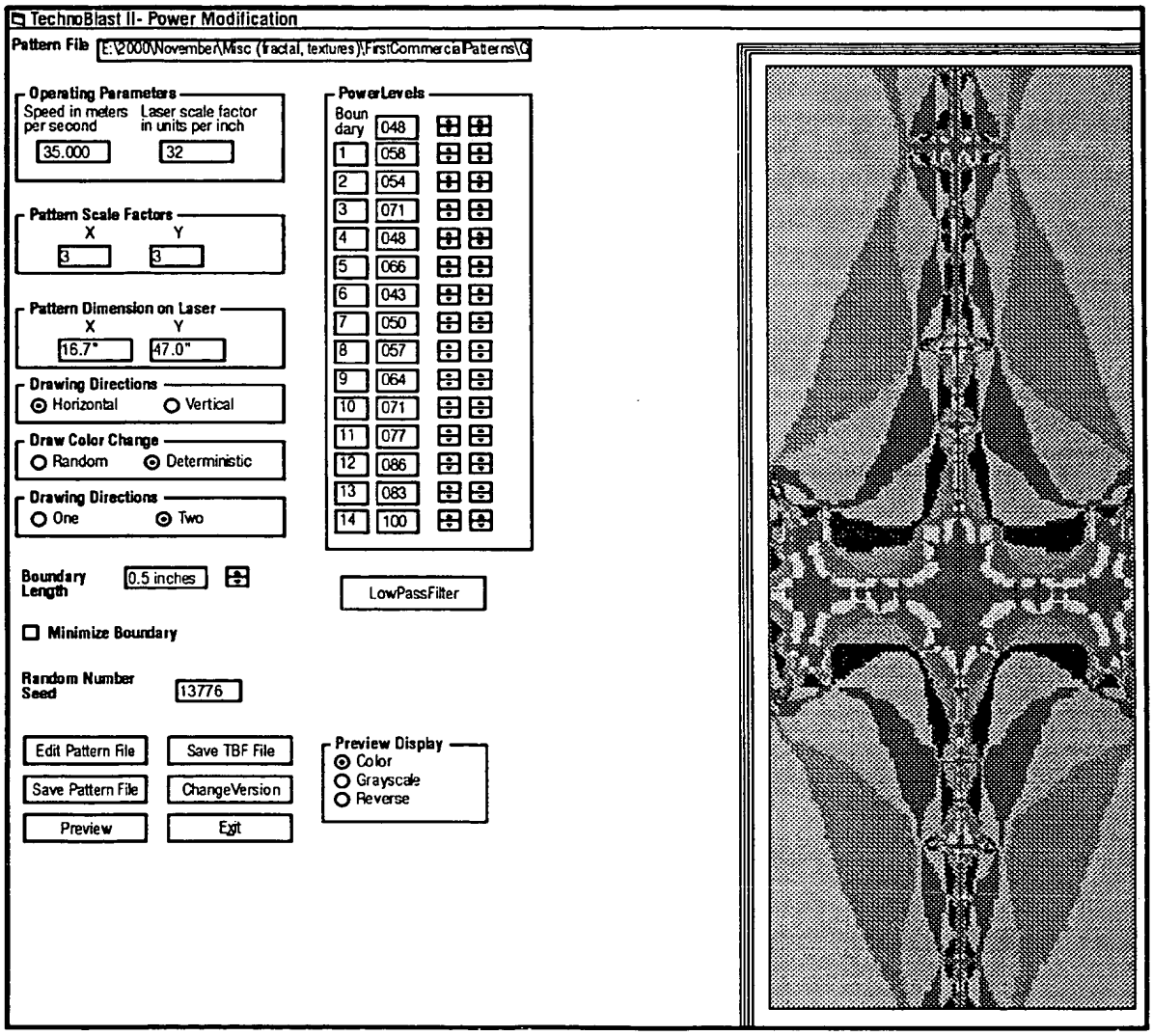
TechnoBlast II- Power Modification
Pattern File
E:\2000\November\Misc (fractal, textures)\FirstCommercialPatterns\C
Operating Parameters
Speed in meters per second
Laser scale factor in units per inch
35.000
32
Pattern Scale Factors
X
Y
3
3
Pattern Dimension on Laser
X
Y
16.7"
47.0"
Drawing Directions
Horizontal
Vertical
Draw Color Change
Random
Deterministic
Drawing Directions
One
Two
Boundary Length
0.5 inches
Minimize Boundary
Random Number Seed
13776
Edit Pattern File
Save TBF File
Save Pattern File
ChangeVersion
Preview
Exit
PowerLevels
Boundary 048
1 058
2 054
3 071
4 048
5 066
6 043
7 050
8 057
9 064
10 071
11 077
12 086
13 083
14 100
LowPassFilter
Preview Display
Color
Grayscale
Reverse

FIG. 4

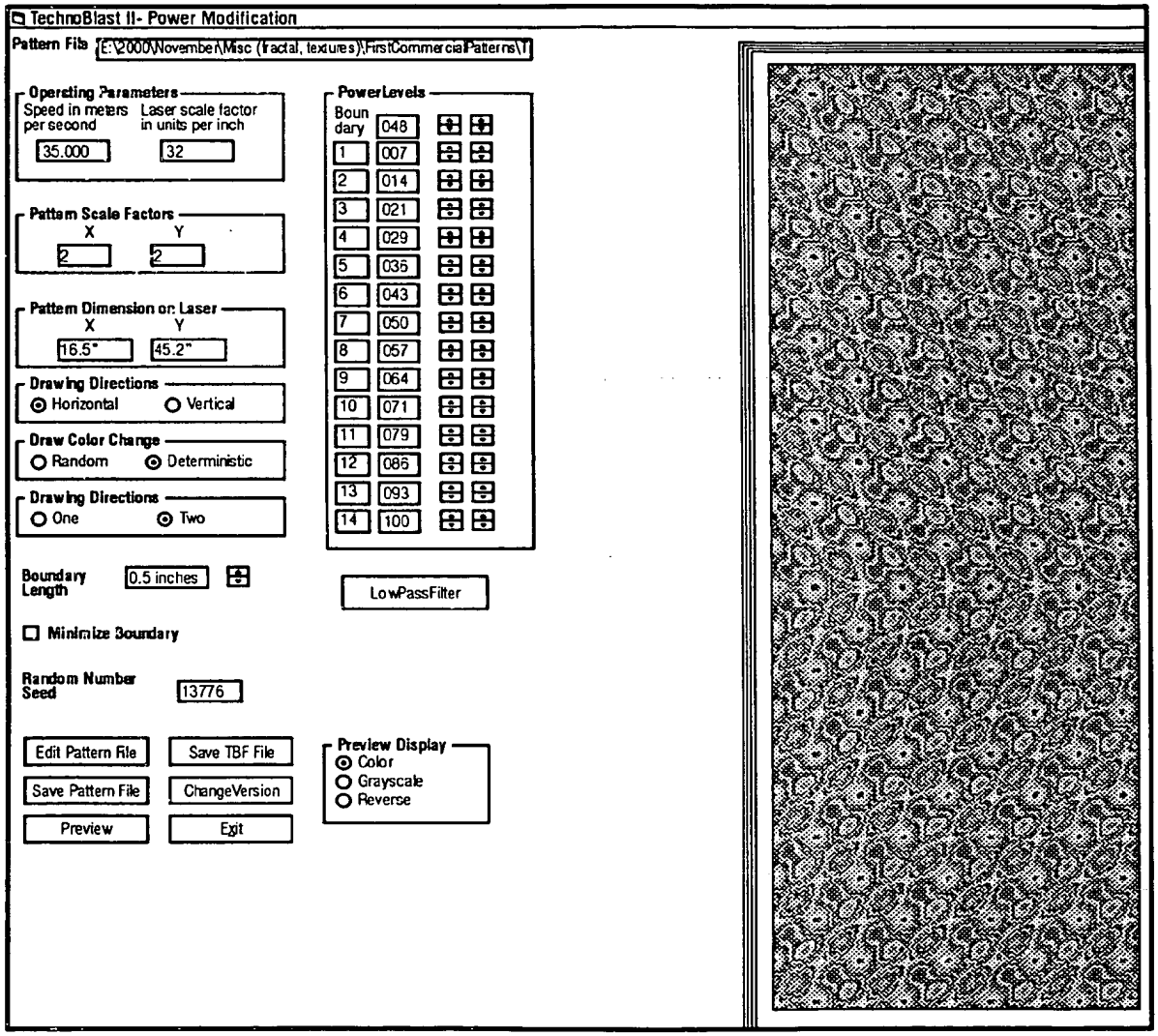
TechnoBlast II- Power Modification
Pattern File
E:\2000\Novembe\Misc (fractal, textures)\FirstCommercialPatterns\T
Operating Parameters
Speed in meters per second
35.000
Laser scale factor in units per inch
32
Pattern Scale Factors
X
2
Y
2
Pattern Dimension on Laser
X
16.5"
Y
45.2"
Drawing Directions
Horizontal
Vertical
Draw Color Change
Random
Deterministic
Drawing Directions
One
Two
Boundary Length
0.5 inches
Minimize Boundary
Random Number Seed
13776
Edit Pattern File
Save TBF File
Save Pattern File
ChangeVersion
Preview
Exit
PowerLevels
Boundary
048
1
007
2
014
3
021
4
029
5
035
6
043
7
050
8
057
9
064
10
071
11
079
12
086
13
093
14
100
LowPassFilter
Preview Display
Color
Grayscale
Reverse

FIG. 5

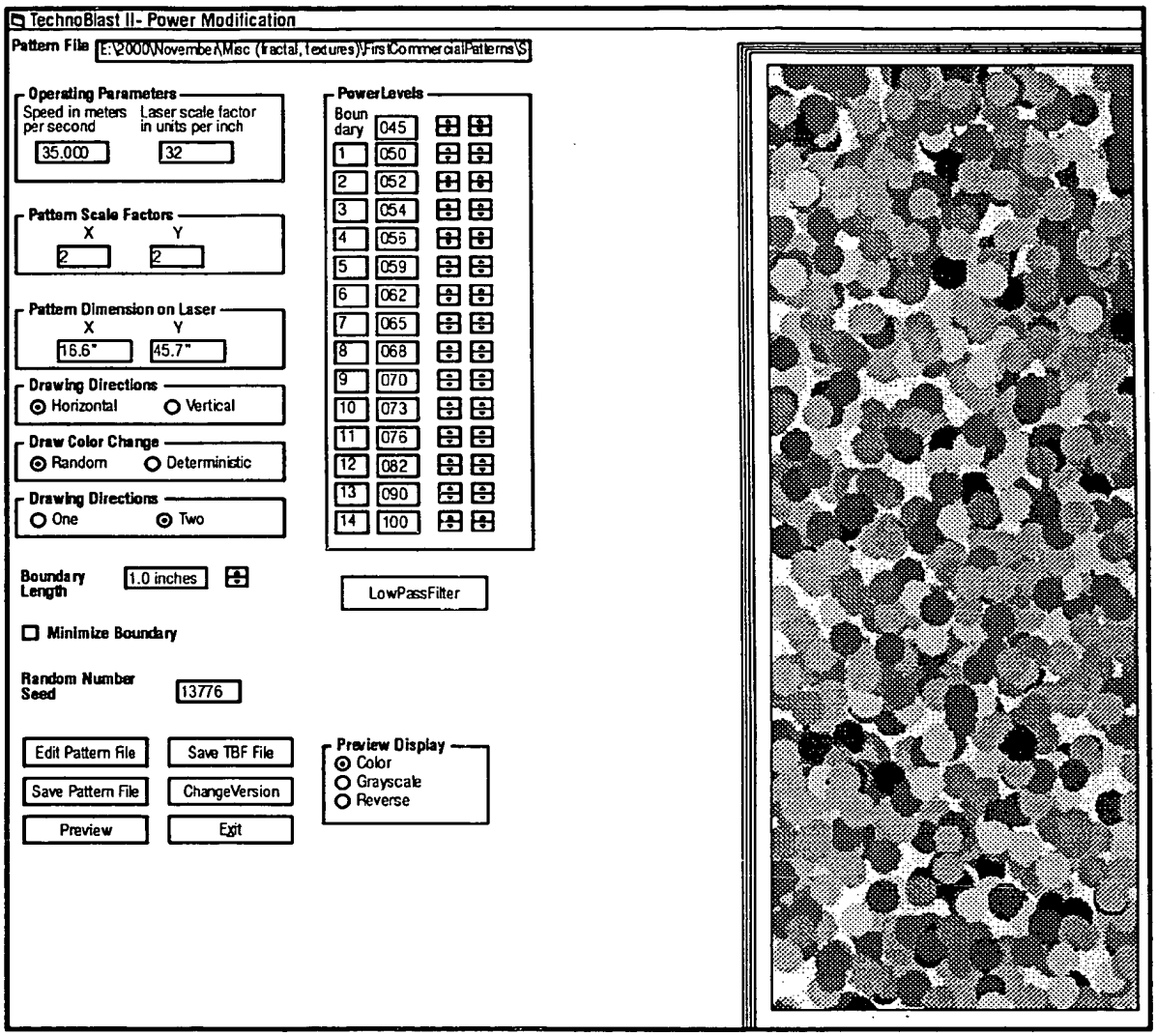
TechnoBlast II- Power Modification
Pattern File
E:\2000\November\Misc (fractal, textures)\FirstCommercialPatterns\S
Operating Parameters
Speed in meters per second
35.000
Laser scale factor in units per inch
32
Pattern Scale Factors
X
2
Y
2
Pattern Dimension on Laser
X
16.6"
Y
45.7"
Drawing Directions
Horizontal
Vertical
Draw Color Change
Random
Deterministic
Drawing Directions
One
Two
Boundary Length
1.0 inches
Minimize Boundary
Random Number Seed
13776
Edit Pattern File
Save TBF File
Save Pattern File
ChangeVersion
Preview
Exit
PowerLevels
Boundary 045
1 050
2 052
3 054
4 056
5 059
6 062
7 065
8 068
9 070
10 073
11 076
12 082
13 090
14 100
LowPassFilter
Preview Display
Color
Grayscale
Reverse

FIG. 6

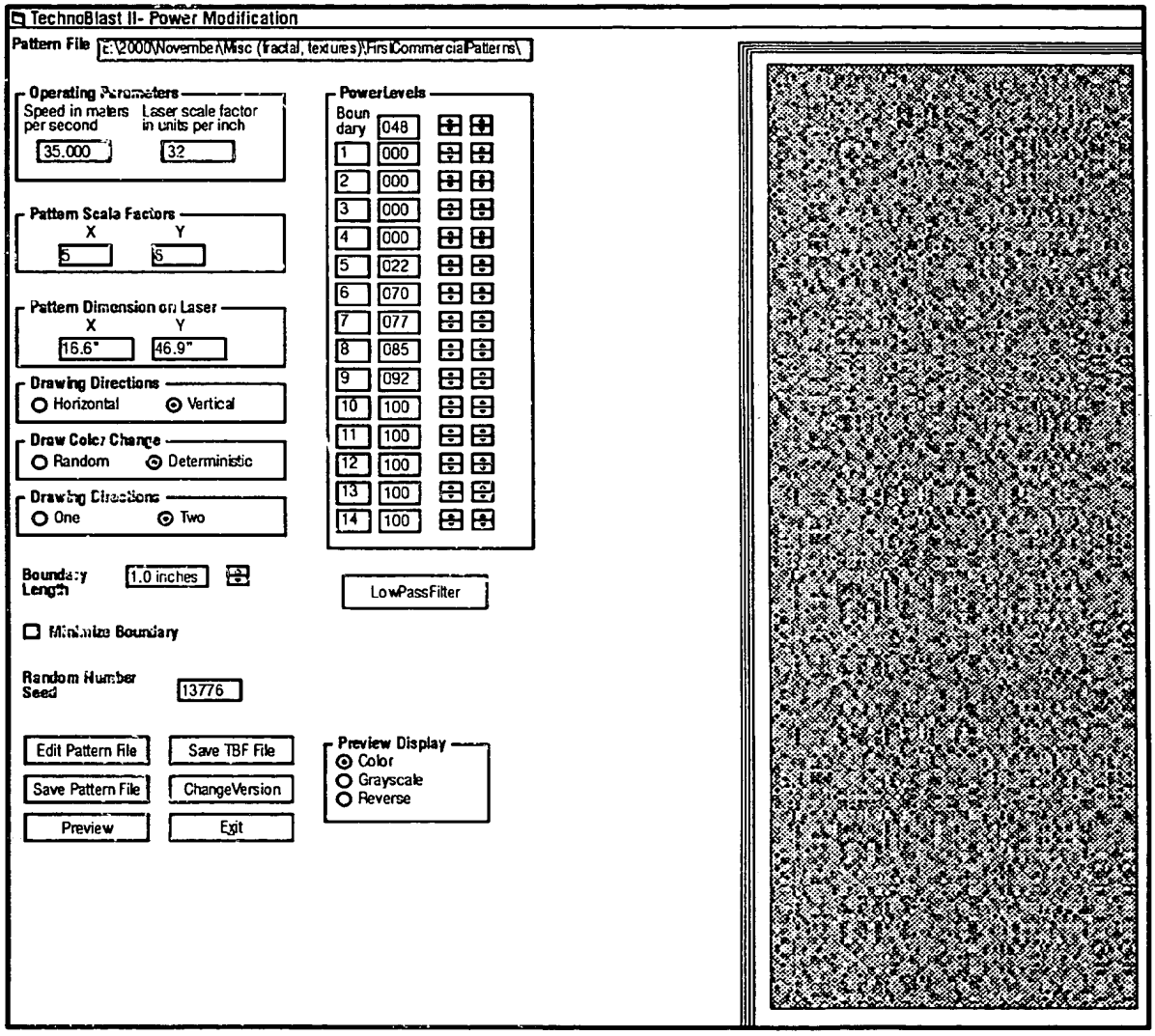
TechnoBlast II- Power Modification
Pattern File
E:\2000\November\Misc (fractal, textures)\FirstCommercialPatterns\
Operating Parameters
Speed in meters per second
Laser scale factor in units per inch
35.000
32
Pattern Scale Factors
X
Y
5
5
Pattern Dimension on Laser
X
Y
16.6"
46.9"
Drawing Directions
Horizontal
Vertical
Draw Color Change
Random
Deterministic
Drawing Directions
One
Two
Boundary Length
1.0 inches
Minimize Boundary
Random Number Seed
13776
Edit Pattern File
Save TBF File
Save Pattern File
ChangeVersion
Preview
Exit
PowerLevels
Boundary 048
1 000
2 000
3 000
4 000
5 022
6 070
7 077
8 085
9 092
10 100
11 100
12 100
13 100
14 100
LowPassFilter
Preview Display
Color
Grayscale
Reverse

FIG. 7